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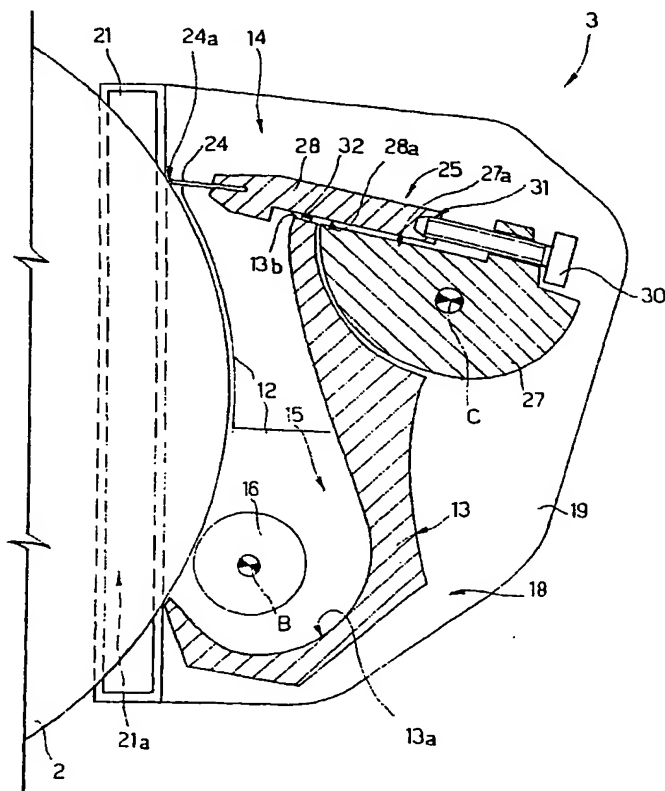
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(54) Title: INKING AND DOCTOR UNIT FOR A ROTOGRAVURE PRINT AND SPREAD ASSEMBLY



(57) Abstract: An inking and doctor unit for a rotogravure print and spread cylinder includes a casing (13); a doctor assembly (14); and an inking chamber (15) bounded by a concave inner surface of the casing (13) and at least partly by the doctor assembly (14). The casing (13) and the doctor assembly (14) form a box body (18) closed except for one side engaging a print cylinder (2) having a first axis (A); and the doctor assembly (14) has a doctor (24) mounted to lie flat with respect to a lateral surface (11) of the print cylinder (2), when the box body (18) engages the print cylinder (2).



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